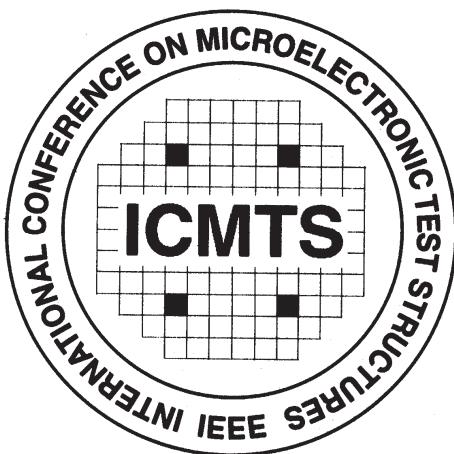


2019 IEEE 32nd International Conference on Microelectronic Test Structures



2019 IEEE 32nd ICMTS Conference Proceedings

March 18-21

**Kitakyushu International Conference Center,
Kitakyushu City, Fukuoka Prefecture, Japan**

Sponsored by:

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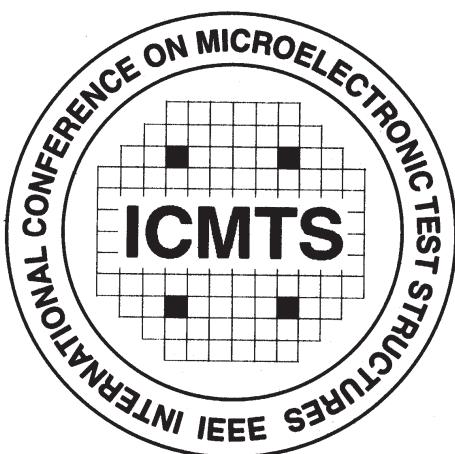
Supported by:

The City of Kitakyushu and Kitakyushu Convention Bureau

IEEE Catalog Number: CFP19MTS-USB

ISBN: 978-1-7281-1465-1/19

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IEEE Catalog Number: CFP19MTS-USB

ISBN: 978-1-7281-1465-1/19

CHAIRMAN'S LETTER

Dear ICMTS Colleagues,

“When you can *measure* what you are speaking about and *express it in numbers* you know something about it” - this is the famous expression of Lord Kelvin [1] that the ICMTS folks know. Now in the 21st century, a century later from Lord Kelvin's days, “*express in number*” may include modeling using equation as well expressing in computer. Indeed, this is particularly true in microelectronic world because we, engineers, researchers and / or students in industries, academics and research institutes must cope with problems on issues of fabrication every day. Typical questions include “hey, what was wrong with this device?”, “was my fabrication correct?”, “what are and how to extract key parameters of this device and material?” To answer such questions, I would propose to continue the expression: “when you can *compare* which have difference in design and *extract the difference* in measurement you know something about it”. To help such comparative study, particular patterns are put somewhere on the device substrate wafer. We call them “Test Structures”.

The purpose of the ICMTS is to bring about engineers and researchers on all the domains concerning microelectronic devices to exchange recent findings on test structure, test methods using structures, and modeling. An emphasis is put on what we call “real silicon” – measurement on existing structures. Therefore we the ICMTS folks must be proud of having “measured” something “real”, and participants of the ICMTS can testify some “numbers” that contain the truth of the nature. Thirty-eight papers including three invited talks will be presented in ten Sessions: 1: Photonic Test Structures, 2: Yield & Reliability, 3: Novel Process Characterization, 4: Resistive Materials, 5: Power Device, 6: Matching & Variability, 7: Measurement Technique, 8: Noise, 9: Packaging, and 10: TFTs.

This year in 2019, the ICMTS is celebrating its 32nd edition. Clearly, “32nd” is the magic word for us electronic engineers, because 32 is 0x20 in hexadecimal. Starting from 1988 as a successor of workshops held in west-coast cities in the US, the ICMTS is now entering its 6th-bit era. The conference turns around the United States, Asia, and Europe. The 2019 version is held in Kita-Kyushu City, Fukuoka Prefecture. The city is known to be a city of the industrial Revolution in Japan. In 1901, a modern iron smelting furnace was constructed in Yawata area, by taking advantage of coal field in north of Kyushu Island. The City of Kitakyushu and Kitakyushu Convention Bureau financially supported the 32nd ICMTS; the participants of the conference will certainly enjoy the best hospitality of the region of north Kyushu Island. Indeed, networking and discussing with colleagues while seeing the city and eating altogether is the best smelting furnace to get inspired for future.

Now the bell is ringing: Welcome to the test structure world!

Dr. Yoshio Mita, the University of Tokyo
General Chairman

[1] Lord Kelvin, “Popular Lectures and Addresses: Constitution of matter”, London: MacMillan, p.80 (1891).

Invited Talk 1:

2019 Mar 19, 9:10 – 9: 40

Chair: Akio Higo, *The University of Tokyo, Japan*

9:00 Electronic photonic IC technology - challenges of on-wafer characterization and test

Invited1 [Invited] 2

Lars Zimmermann, *IHP – Leibniz-Institut für innovative Mikroelektronik, Germany*

Session 1: Photonic Test Structures

2019 Mar 19, 9:40 – 11: 00

Co-Chairs: Alexey Kovalgin, *University of Twente, The Netherland*

9:40 A Micro Racetrack Optical Resonator Test Structure to Optimize Pattern

1.1 Approximation in Direct Lithography Technologies 4

Akio Higo¹, Tomoki Sawamura², Makoto Fujiwara¹, Etsuko Ota¹, Ayako Mizushima¹, Eric Lebrasseur¹, Taro Arakawa³, and Yoshio Mita^{1,2}

¹*VLSI Design and Education Center, The University of Tokyo, Japan*

²*Graduate School of Engineering, The University of Tokyo, Japan*

³*Yokohama National University, Japan*

10:00 PbS Quantum Dot / ZnO Nanowires Hybrid Test Structures for Infrared

1.2 Photodetector 8

Haibin Wang¹, Akio Higo², Yoshio Mita³, Takaya Kubo¹, and Hiroshi Segawa^{1,4}

¹*Research Center for Advanced Science and Technology, The University of Tokyo, Japan*

²*VLSI Design and Education Center, The University of Tokyo, Japan*

³*Graduate School of Engineering, The University of Tokyo, Japan*

⁴*Graduate School of Art and Science, the University of Tokyo, Japan*

10:20 In search of a hole inversion layer in Pd/MoOx/Si diodes through I-V characterization

1.3 using dedicated ring-shaped test structures 12

Gaurav Gupta¹, Shivakumar D. Thammaiah^{1,2}, Raymond J.E. Huetting¹ and Lis K. Nanver^{1,2}

¹*MESA+ Institute for Nanotechnology, University of Twente, The Netherlands*

²*Department of Materials and Production, Aalborg University, Denmark*

10:40 Wafer-Level Test Solution Development for a Quad-Channel Linear Driver Die in a

1.4 400G Silicon Photonics Transceiver Module 18

Ye Wang, Hanyi Ding, Barry Blakely, Aidong Yan

Department of Silicon Photonics Test Development, GLOBALFOUNDRIES

SESSION 2: Yield & Reliability

2019 Mar 19, 11:20 – 12:20

Co-Chairs: WEILAND, Larg, *PDF Solutions, USA*
MORI, Shigetaka, *SONY Corporation, Japan*

11:20	Extracting BTI-induced Degradation without Temporal Factors by Using BTI-Sensitive	
2.1	and BTI-Insensitive Ring Oscillators	24
	Ryo Kishida ¹ , Takuya Asuke ² , Jun Furuta ² , and Kazutoshi Kobayashi ²	
	¹ <i>Department of Electrical Engineering, Faculty of Science and Technology, Tokyo University of Science, Japan</i>	
	² <i>Department of Electronics, Graduate School of Science and Technology, Kyoto Institute of Technology, Japan</i>	
11:40	Extremely Low Voltage Operable On-Chip-Monitor-Test Circuit for Plasma Induced	
2.2	Damage using High Sensitivity Ring-VCO (Voltage Controlled Oscillator)	28
	Manabu Tomita, Shigetaka Mori, Yuzo Fukuzaki, Kazuhisa Ogawa, Shinichi Miyake, and Hidetoshi Ohnuma, <i>Sony Semiconductor Solutions Corporation, Japan</i>	
12:00	Analysis of a failure mechanism occurring in SiGe HBTs under mixed-mode stress	
2.3	conditions	33
	Mathieu Jaoul ^{1,2} , David Ney ¹ , Didier Céli ¹ , Cristell Maneux ² , and Thomas Zimmer ²	
	¹ <i>STMicroelectronics, France</i>	
	² <i>IMS, Université Bordeaux I, France</i>	

Invited Talk 2:

2019 Mar 19, 13:35 – 14:05

Chair: Tsuyoshi Sekitani, *Osaka University, Japan*

13:35	High-k Oxides on Hydrogenated-Diamond for Metal-Oxide-Semiconductor	
Invited2	Field-Effect Transistors [Invited]	40
	Yasuo Koide	
	<i>Research Network and Facility Services Division, National Institute for Materials Science (NIMS), Japan</i>	

SESSION 3: Novel Process Characterization

2019 Mar 19, 14:05 – 15:25

Co-Chairs: YOUNG, Chadwin, *University of Texas at Dallas*

14:05	Electrical characterization of hot-wire assisted atomic layer deposited Tungsten	
3.1	films	48
	Kees van der Zouw, Antonius A.I. Aarnink, Jurriaan Schmitz, Alexey Y. Kovalgin	
	<i>MESA+ Institute for Nanotechnology, University of Twente, The Netherlands</i>	

14:25	Continuity assessment for supercritical-fluids-deposited (SCFD) Cu film as electroplating seed layer	54
3.2	Naoto Usami ¹ , Etsuko Ota ² , Akio Higo ² , Takeshi Momose ¹ , and Yoshio Mita ^{1,2}	
	¹ <i>Graduate School of Engineering, The University of Tokyo, Japan</i>	
	² <i>VLSI Design and Education Center, The University of Tokyo, Japan</i>	
15:45	Test Structures for Characterising the Silver Chlorination Process During Integrated	
3.3	Ag/AgCl Reference Electrode Fabrication	58
	C. Dunare ¹ , J.R.K. Marland ^{1,2} , E.O. Blair ¹ , A. Tsiamis ² , F. Moore ¹ , J.G. Terry ¹ , A.J. Walton ¹ , and S. Smith ²	
	¹ <i>School of Engineering, Institute for Integrated Micro and Nano Systems, The University of Edinburgh, UK</i>	
	² <i>School of Engineering, Institute for Bioengineering, The University of Edinburgh, UK</i>	
15:20	Test structure to assess the useful extent of regular dummy devices around	
3.4	high-precision metal fringe capacitor arrays	64
	Hans Tuinhout, Ihor Brunets, and Adrie Zegers-van Duijnhoven	
	<i>NXP Semiconductors, The Netherlands</i>	

SESSION 4: Resistive Materials

2019 Mar 19 16:10 – 17:10

Co-Chairs: SMITH, Stewart, *U. Edinburgh, UK*
HESS, Christopher, *PDF Solutions, USA*

16:10	Resistance Measurement Platform for Statistical Analysis of Next Generation Memory	
4.1	Materials	70
	Takeru Maeda ¹ , Yuya Omura ² , Akinobu Teramoto ³ , Rihito Kuroda ¹ , Tomoyuki Suwa ³ , and Shigetoshi Sugawa ^{1,3}	
	¹ <i>Graduate School of Engineering, Tohoku University, Japan</i>	
	² <i>School of Engineering, Tohoku University, Japan</i>	
	³ <i>New Industry Creation Hatchery Center, Tohoku University, Japan</i>	
16:30	Optimization of 3ω Method for Phase-Change Materials Thermal Conductivity	
4.2	Measurement at High Temperature	76
	Anna Lisa Serra, Guillaume Bourgeois, Marie Claire Cyrille, Jacques Cluzel, Julien Garrione, Gabriele Navarro and Etienne Nowak	
	<i>Univ. Grenoble Alpes, France</i>	
16:50	Evaluation of Truly Passive Crossbar Memory Arrays on Short Flow Characterization	
4.3	Vehicle Test Chips	80
	Christopher Hess, Tomasz Brozek, Hendrik Schneider, Yuan Yu, Meindert Lunenborg	
	Khim Hong Ng, Dennis Ciplickas, Rakesh Vallishayee, Christoph Dolainsky, Larg H. Weiland	
	<i>PDF Solutions Inc., USA</i>	

17:10	Proposed one-dimensional passive array test circuit architecture for parallel kelvin measurement with efficient area use	85
4.4	Matthew Rerecich ¹ , and Chadwin D. Young ²	
	¹ <i>Samsung Austin Semiconductor, LLC, USA</i>	
	² <i>Materials Science and Engineering Department, University of Texas at Dallas, USA</i>	

Invited Talk 3:

2019 Mar 20, 09:00 – 09:30

Chair: Yoshio Mita, *The University of Tokyo, Japan*

09:00	Taming Emerging Devices' Variation and Reliability Challenges with Architectural Invited3 and System Solutions [Invited]	90
	Yuyang Wang ¹ , Leilai Shao ¹ , Miguel Angel Lastras-Montaño ² , Kwang-Ting Cheng ³ ,	
	¹ <i>Department of Electrical and Computer Engineering, University of California, Santa Barbara, U.S.A.</i>	
	² <i>Instituto de Investigación en Comunicación Óptica, FC, Universidad Autónoma de San Luis Potosí, México</i>	
	³ <i>School of Engineering, Hong Kong University of Science and Technology, Hong Kong</i>	

SESSION 5: Power Device

2019 Mar 20 9:30 – 10:30

Co-Chairs: OHGURO, Tatsuya, *Toshiba, Japan*

9:30	Vertical Bipolar Transistor Test Structure for Measuring Minority Carrier Lifetime in IGBTs	98
5.1	K. Takeuchi ¹ , M. Fukui ¹ , T. Saraya ¹ , K. Itou ¹ , T. Takakura ¹ , S. Suzuki ¹ , Y. Numasawa ² , K. Kakushima ³ , T. Hoshii ³ , K. Furukawa ³ , M. Watanabe ³ , N. Shigyo ³ , H. Wakabayashi ³ , M. Tsukuda ⁴ , A. Ogura ² , K. Tsutsui ³ , H. Iwai ³ , S. Nishizawa ⁵ , I. Omura ⁶ , H. Ohashi ³ , and T. Hiramoto ¹	
	¹ <i>Institute of Industrial Science, the University of Tokyo, Japan</i>	
	² <i>Meiji University, Japan</i> , ³ <i>Tokyo Institute of Technology, Japan</i>	
	⁴ <i>Green Electronics Research Institute, Japan</i> , ⁵ <i>Kyushu University, Japan</i> ,	
	⁶ <i>Kyushu Institute of Technology, Japan</i>	
9:50	Modeling and Test Structures for Accurate Current Sensing in Vertical Power FETs	102
5.2	Min Chu, Tikno Harjono, Kuntal Joardar, and Vijay Krishnamurthy <i>Advanced Technology Development, Texas Instruments, USA</i>	

10:10	A study on statistical parameter modeling of power MOSFET model by principal component analysis	107
5.3		

Hiroki Tsukamoto¹, Michihiro Shintani², and Takashi Sato³

¹*Faculty of Engineering, Kyoto University, Japan*

²*Graduate School of Science and Technology, Nara Institute of Science and Technology, Japan*

³*Graduate School of Informatics, Kyoto University, Japan*

SESSION 6: Matching & Variability

2019 Mar 20 10:50 – 12:10

Co-Chairs: Hans P. Tuinhout, *NXP Semiconductor, The Netherlands*
FUKUZAKI, Yuzo, *Sony Corporation*

10:50	Two-transistor Voltage-Measurement-Based Test Structure for Fast Extraction of MOS	
--------------	---	--

6.1	Mismatch Design Parameters	114
------------	---	-----

Juan Pablo Martinez Brito^{1,2}, Sergio Bampi¹

¹*Graduate Program on Microelectronics - PGMICRO, Brazil*

¹*Federal University of Rio Grande do Sul – UFRGS, Brazil*

²*CEITEC S.A. Semiconductors, Brazil*

11:10	On-Chip Threshold Voltage Variability Detector Targeting Supply of Ring Oscillator for	
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6.2	Characterizing Local Device Mismatch.....	120
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Poorvi Jain and Bishnu Prasad Das

Department of ECE, Indian Institute of Technology, India

11:30	Comparison of MOSFET Threshold Voltage Extraction Methods with Temperature	
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6.3	Variation	126
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Yu-Hsing Cheng, *Corporate Research and Development, ON Semiconductor, USA*

11:50	Analysis of Test Structure Design Induced Variation in on Si On-wafer TRL Calibration	
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6.4	in sub-THz	132
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Chandan Yadav, Sébastien Frégonèse, Marina Deng, Marco Cabbia, Magali De Matos, Mathieu Jaoul, Thomas Zimmer

IMS Laboratory, University of Bordeaux, France

SESSION 7: Measurement Technique

2019 Mar 20 13:30 – 15:10

Co-Chairs: DRIUSSI, Francesco, *University of Udine – DPPIA, Italy*
VERZI, Bill, *Keysight, USA*

13:30	A Study of Power Supply Stability in Ring Oscillator Structures	138
7.1	Brad Smith ¹ , Donald Hall ¹ , Bill Verzi ² , and Dan Pechonis ¹	
	¹ <i>NXP Semiconductors, Austin, Texas, USA</i>	
	² <i>Keysight Technologies, Austin, Texas, USA</i>	
13:50	Fast Tera-Ohm Measurement Approach Using V93k AVI64 DC Scale Card	142
7.2	Joern Stolle ¹ , Regis Poirier ² , Martin Froehle ³ , Hermann Weindl ³ , Martin Naiman, and Veit Kriegerstein ³	
	¹ <i>Advantest Europe GmbH, Boeblingen, Germany</i> , ² <i>Innova-test, Bordeaux, France</i> ,	
	³ <i>GLOBALFOUNDRIES, Dresden, Germany</i>	
14:10	A Study of Test Throughput Analysis on Capacitance Measurement of Parallel Test Structures Using LCR and Direct Charge based Instruments	146
7.3	Veenadhar Katragadda ¹ , Namita Deshmukh ¹ , Arthur Gasasira ¹ , Cheng-Mao Lee ² , Alan Cusick ¹	
	¹ <i>PDYE Test & Char, GlobalFoundries, USA</i>	
	² <i>Semiconductor Test, Keysight Technologies, USA</i>	
14:30	Characterization and Modeling of Zener Diode Breakdown Voltage Mismatch	149
7.4	Man Yang ¹ , Colin C. McAndrew ² , Lei Chao ¹ , and Kejun Xia ¹	
	¹ <i>NXP Semiconductors, PRC</i> , ² <i>NXP Semiconductors, USA</i>	
14:50	Physical, small-signal and pulsed thermal impedance characterization of multi-finger SiGe HBTs close to the SOA edges	154
7.5	Marine Couret ¹ , Gerhard Fischer ² , Sébastien Frégonèse ¹ , Thomas Zimmer ¹ , Cristell Maneux ¹	
	¹ <i>IMS Laboratory, University of Bordeaux, France</i>	
	² <i>IHP – Leibniz-Institut für innovative Mikroelektronik, Germany</i>	

SESSION 8: Noise

2019 Mar 20 15:30 – 16:30

Co-Chairs: Kiyoshi Takeuchi, *The University of Tokyo, Japan*
 Hirofumi Shinohara, *Waseda University, Japan*

15:30	Experimental Extraction of Body Bias Dependence of Low Frequency Noise in sub-micron MOSFETs from Subthreshold to Moderate Inversion Regime	162
8.1	Chika Tanaka ¹ , Kanna Adachi ² , Atsushi Nakayama ¹ , Yasuhiko Iguchi ¹ , and Sadayuki Yoshitomi ¹	
	¹ <i>Design Technology Innovation Division, Toshiba Memory Corporation</i>	
	² <i>Device Technology Research & Development Center, Institute of Memory Technology Research & Development, Toshiba Memory Corporation</i>	

15:50	Effect of Logic Depth and Switching Speed on Random Telegraph Noise Induced Delay	
8.2	Fluctuation	166
	A.K.M. Mahfuzul Islam ¹ , Ryota Shimizu ² , and Hidetoshi Onodera ²	
	¹ <i>Graduate School of Engineering, Kyoto University, Japan</i>	
	² <i>Graduate School of Informatics, Kyoto University, Japan</i>	
16:10	A Method to Determine the Electret Charge Potential of MEMS Vibrational Energy Harvester using Pure White Noise	171
8.3	Hiroyuki Mitsuya ¹ , Hisayuki Ashizawa ¹ , Hiroaki Homma ² , Gen Hashiguchi ³ , and Hiroshi Toshiyoshi ²	
	¹ <i>Saginomiya Seisakusho, Inc., Japan</i>	
	² <i>Institute of Industrial Science, The university of Tokyo, Japan</i>	
	³ <i>Shizuoka University, Japan</i>	

SESSION 9: Packaging

2019 Mar 21 9:20 – 10:20

Co-Chairs: HABU, Satoshi, *Keysight, Japan*

9:20	Probing impact on pad moisture tightness: a challenge for pad size reduction	176
9.1	Matthias Vidal-Dhô ^{1,2} , Quentin Hubert ¹ , Patrice Gonon ² , Philippe Delorme ¹ , Jonathan Jacquot ¹ , Maxime Marchetti ¹ , Ludovic Beauvisage ¹ , Jean-Michel Moragues ¹ , Pascale Potard ¹ , Pascal Fornara ¹ , Jean-Philippe Escales ¹ , Pascal Sallagoity ¹ , Olivier Pizzuto ¹ , Delphine Maury ¹ , Jean-Michel Mirabel ¹	
	¹ <i>STMicroelectronics Rousset, France</i> , ² <i>LTM CNRS, France</i>	
9:40	Characterization of Micro-Bumps for 3DIC Wafer Acceptance Tests	180
9.2	Choon Beng Sia <i>FormFactor Inc., Singapore</i>	
10:00	Damage Assessment Structure of Test-Pad Post-Processing on CMOS LSIs	184
9.3	Yuki Okamoto ¹ , Ayako Mizushima ² , Naoto Usami ¹ , Jun Kinoshita ³ , Akio Higo ² , and Yoshio Mita ¹	
	¹ <i>School of Electrical Engineering, The University of Tokyo</i>	
	² <i>VLSI Design & Education Center (VDEC), The University of Tokyo</i>	
	³ <i>NEXTY Electronics Corporation</i>	

SESSION 10: TFTs

2019 Mar 21 10:40 – 11:20

Co-Chairs: CAGLI, Carlo, *CEA/LETI, France*

10:40 Understanding the Effects of Low-Temperature Passivation and Annealing on ZnO

10.1 TFTs Test Structures 190

Rodolfo A. Rodriguez-Davila, Pavel Bolshakov, Chadwin D. Young, and Manuel Quevedo-Lopez

Department of Materials Science and Engineering, University of Texas at Dallas, USA

11:00 A compact model of I-V characteristic degradation for organic thin film transistors

10.2 194

Michiaki Saito¹, Michihiro Shintani², Kazunori Kuribara³, Yasuhiro Ogasahara³, and Takashi Sato¹

¹*Graduate School of Informatics, Kyoto University, Japan*

²*Graduate School of Science and Technology, Nara Institute of Science and Technology, Japan*

³*National Institute of Advanced Industrial Science and Technology (AIST), Japan*

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